

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : Sikadur-Combiflex® CF adhesive normal/rapid Part A

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited  
Watchmead Welwyn Garden City  
Hertfordshire. AL7 1BQ  
Telephone : +44 (0)1707 394444  
Telefax : +44 (0)1707 329129  
E-mail address of person : EHS@uk.sika.com  
responsible for the SDS

#### 1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)  
24 Hour Emergency Telephone Number +44 870 190 6777

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Reproductive toxicity, Category 1B	H360F: May damage fertility.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

Hazard pictograms	:			
Signal word	:	Danger		
Hazard statements	:	H315	Causes skin irritation.	
		H317	May cause an allergic skin reaction.	
		H319	Causes serious eye irritation.	
		H360F	May damage fertility.	
		H411	Toxic to aquatic life with long lasting effects.	
Precautionary statements	:	<b>Prevention:</b>		
		P201	Obtain special instructions before use.	
		P261	Avoid breathing mist or vapours.	
		P273	Avoid release to the environment.	
		P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.	
		<b>Response:</b>		
		P308 + P313	IF exposed or concerned: Get medical advice/ attention.	
		P391	Collect spillage.	

### Hazardous components which must be listed on the label:

bis-[4-(2,3-epoxipropoxy)phenyl]propane  
Reaction products of hexane-1,6-diol with 2-(chloromethyl)oxirane (1:2)  
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

### Additional Labelling

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3 216-823-5 01-2119456619-26-XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411  specific concentration limit Eye Irrit. 2; H319 ≥ 5 %  specific concentration limit Skin Irrit. 2; H315 ≥ 5 %	≥ 25 - < 40
Reaction products of hexane-1,6-diol with 2-(chloromethyl)oxirane (1:2)	933999-84-9 618-939-5 01-2119463471-41-XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 3; H412	≥ 2,5 - < 5
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	68609-97-2 271-846-8 01-2119485289-22-XXXX	Skin Irrit. 2; H315 Skin Sens. 1; H317 Repr. 1B; H360F	≥ 2,5 - < 5
(1-methylethyl)-1,1'-biphenyl Contains: diisopropyl-1,1'-biphenyl ≥ 9,9 %	25640-78-2 247-156-8 01-2119982993-17-XXXX	Eye Irrit. 2; H319 Asp. Tox. 1; H304 Aquatic Acute 1; H400 Aquatic Chronic 2; H411	≥ 1 - < 2,5
Substances with a workplace exposure limit :			
Titanium dioxide (> 10 µm)	13463-67-7 236-675-5 01-2119489379-17-XXXX		≥ 1 - < 2,5

For explanation of abbreviations see section 16.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

---

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions  
Excessive lachrymation  
Erythema  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May damage fertility.
- irritant effects  
sensitising effects  
toxic effects for reproduction

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

---

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

#### 5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

#### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

---

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

#### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

#### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

#### 6.4 Reference to other sections

For personal protection see section 8.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Pregnant women or women of child-bearing age should not be exposed to this product.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

#### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

#### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

### SECTION 8: Exposure controls/personal protection

#### 8.1 Control parameters

##### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
Titanium dioxide (> 10 µm)	13463-67-7	TWA (inhalable dust)	10 mg/m3	GB EH40
		TWA (Respirable)	4 mg/m3	GB EH40

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

		dust)		
--	--	-------	--	--

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.  
Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
organic vapor filter (Type A)  
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

#### Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

---

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

Physical state	: liquid
Appearance	: paste
Colour	: grey
Odour	: epoxy-like
Melting point/ range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flammability (solid, gas)	: No data available

#### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Flash point	: > 101 °C Method: closed cup
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
pH	: ca. 6 Concentration: 500 g/l 50 %

#### Viscosity

Viscosity, kinematic : > 20,5 mm<sup>2</sup>/s (40 °C)

#### Solubility(ies)

Water solubility	: insoluble
Partition coefficient: n-octanol/water	: No data available

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

---

Vapour pressure	:	0,01 hPa
Density	:	ca. 1,73 g/cm <sup>3</sup> (20 °C)
Relative vapour density	:	No data available
Particle characteristics	:	No data available

### 9.2 Other information

No data available

---

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

:  
No hazardous decomposition products are known.

---

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified due to lack of data.

---

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

### Components:

#### **bis-[4-(2,3-epoxypropoxy)phenyl]propane:**

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

#### **oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:**

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

#### **(1-methylethyl)-1,1'-biphenyl:**

Acute oral toxicity : LD50 Oral (Rat): 4.650 mg/kg  
Method: OECD Test Guideline 401

#### **Skin corrosion/irritation**

Causes skin irritation.

#### **Serious eye damage/eye irritation**

Causes serious eye irritation.

#### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Respiratory sensitisation**

Not classified due to lack of data.

#### **Germ cell mutagenicity**

Not classified due to lack of data.

#### **Carcinogenicity**

Not classified due to lack of data.

#### **Reproductive toxicity**

May damage fertility.

#### **STOT - single exposure**

Not classified due to lack of data.

#### **STOT - repeated exposure**

Not classified due to lack of data.

#### **Aspiration toxicity**

Not classified due to lack of data.

### 11.2 Information on other hazards

#### **Endocrine disrupting properties**

#### Product:

Assessment : The substance/mixture does not contain components consid-

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

---

### SECTION 12: Ecological information

#### 12.1 Toxicity

##### Components:

##### **bis-[4-(2,3-epoxipropoxi)phenyl]propane:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1,8 mg/l  
Exposure time: 48 h

##### **(1-methylethyl)-1,1'-biphenyl:**

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 0,167 mg/l  
Exposure time: 48 h

#### 12.2 Persistence and degradability

No data available

#### 12.3 Bioaccumulative potential

No data available

#### 12.4 Mobility in soil

No data available

#### 12.5 Results of PBT and vPvB assessment

##### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

#### 12.6 Endocrine disrupting properties

##### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

### 12.7 Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

---

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 01 11\* waste paint and varnish containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

---

## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : UN 3077  
IMDG : UN 3077  
IATA : UN 3077

### 14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.  
(epoxy resin)  
IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.  
(epoxy resin)

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

**IATA** : Environmentally hazardous substance, solid, n.o.s., Environmentally hazardous substance, solid, n.o.s. (epoxy resin)

### 14.3 Transport hazard class(es)

	Class	Subsidiary risks
<b>ADR</b>	: 9	
<b>IMDG</b>	: 9	
<b>IATA</b>	: 9	

### 14.4 Packing group

**ADR**  
Packing group : III  
Classification Code : M7  
Hazard Identification Number : 90  
Labels : 9  
Tunnel restriction code : (-)  
Remarks : Transport in accordance with special provision 375

**IMDG**  
Packing group : III  
Labels : 9  
EmS Code : F-A, S-F  
Remarks : Transport in accordance with 2.10.2.7 of the IMDG-Code

**IATA (Cargo)**  
Packing instruction (cargo aircraft) : 956  
Packing instruction (LQ) : Y956  
Packing group : III  
Labels : Miscellaneous  
Remarks : Transport in accordance with special regulation A 197

**IATA (Passenger)**  
Packing instruction (passenger aircraft) : 956  
Packing instruction (LQ) : Y956  
Packing group : III  
Labels : Miscellaneous

### 14.5 Environmental hazards

**ADR**  
Environmentally hazardous : yes

**IMDG**  
Marine pollutant : yes

**IATA (Passenger)**

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

Environmentally hazardous : yes

### IATA (Cargo)

Environmentally hazardous : yes

### 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

---

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable

The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Regulation (EC) on substances that deplete the ozone layer : Not applicable

UK REACH List of substances subject to authorisation (Annex XIV) : Not applicable

GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation : Not applicable

Control of Major Accident Hazards Regulations 2015 (COMAH) E2 ENVIRONMENTAL HAZARDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

Volatile organic compounds (VOC) content: 0% w/w  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 0% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

### Other regulations:

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to new and expectant mothers at work contained in Regulation 16 to 18) and of the Pregnant Workers Directive 92/85/EEC.

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to protection of young people at work contained in Regulation 19) and of Directive 94/33/EC on the protection of young people at work.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

---

## SECTION 16: Other information

### Full text of H-Statements

H304 : May be fatal if swallowed and enters airways.  
H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H319 : Causes serious eye irritation.  
H360F : May damage fertility.  
H400 : Very toxic to aquatic life.  
H411 : Toxic to aquatic life with long lasting effects.  
H412 : Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

Aquatic Acute : Short-term (acute) aquatic hazard  
Aquatic Chronic : Long-term (chronic) aquatic hazard  
Asp. Tox. : Aspiration hazard  
Eye Irrit. : Eye irritation  
Repr. : Reproductive toxicity

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal/rapid Part A

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

### Further information

#### Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
Repr. 1B	H360F
Aquatic Chronic 2	H411

#### Classification procedure:

Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

GB / EN

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## **Sikadur-Combiflex® CF adhesive normal/rapid Part A**

Date of last issue: 01.10.2024  
Revision Date: 16.12.2024

Version 8.0

Print Date 28.03.2025

---

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : Sikadur-Combiflex® CF adhesive normal Part B

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive, Product is not intended for consumer use

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited  
Watchmead Welwyn Garden City  
Hertfordshire. AL7 1BQ  
Telephone : +44 (0)1707 394444  
Telefax : +44 (0)1707 329129  
E-mail address of person : EHS@uk.sika.com  
responsible for the SDS

#### 1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)  
24 Hour Emergency Telephone Number +44 870 190 6777

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Skin corrosion, Sub-category 1B H314: Causes severe skin burns and eye damage.  
Serious eye damage, Category 1 H318: Causes serious eye damage.  
Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.  
Long-term (chronic) aquatic hazard, Category 2 H411: Toxic to aquatic life with long lasting effects.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

Hazard statements : H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H411 Toxic to aquatic life with long lasting effects.

Supplemental Hazard : EUH071 Corrosive to the respiratory tract.  
Statements

Precautionary statements : **Prevention:**  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ protective clothing/  
eye protection/ face protection.

### Response:

P303 + P361 + P533 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P391 Collect spillage.

### Hazardous components which must be listed on the label:

3-aminomethyl-3,5,5-trimethylcyclohexylamine  
Amines, polyethylenepoly-, triethylenetetramine fraction  
Adduct IA (epoxy amine adduct)

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
benzyl alcohol	100-51-6 202-859-9 01-2119492630-38-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Irrit. 2; H319  Acute toxicity estimate  Acute oral toxicity: 1.620 mg/kg Acute inhalation toxicity (dust/mist): 4,178 mg/l	>= 10 - < 20
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2 220-666-8 01-2119514687-32-XXXX	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317  specific concentration limit Skin Sens. 1A; H317 >= 0,001 %  Acute toxicity estimate  Acute oral toxicity: 1.030 mg/kg	>= 5 - < 10
Amines, polyethylenepoly-, triethylenetetramine fraction Contains: 2-(2-aminoethylamino)ethanol <= 0,3 %	90640-67-8 292-588-2 01-2119487919-13-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Skin Sens. 1; H317 Aquatic Chronic 3; H412 EUH071EUH071  Acute toxicity estimate  Acute oral toxicity: 1.716 mg/kg Acute dermal toxicity: 1.465 mg/kg	>= 5 - < 10

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

(1-methylethyl)-1,1'-biphenyl Contains: diisopropyl-1,1'-biphenyl $\geq 9,9\%$	25640-78-2 247-156-8 01-2119982993-17-XXXX	Eye Irrit. 2; H319 Asp. Tox. 1; H304 Aquatic Acute 1; H400 Aquatic Chronic 2; H411	$\geq 2,5 - < 5$
2,4,6-tris(dimethylaminomethyl)phenol Contains: bis[(dimethylamino)methyl]phenol $\leq 15\%$	90-72-2 202-013-9 01-2119560597-27-XXXX	Acute Tox. 4; H302 Skin Corr. 1C; H314 Eye Dam. 1; H318	$\geq 2,5 - < 3$
Adduct IA (epoxy amine adduct)	68609-08-5 614-657-1 01-2120106013-80-XXXX	Acute Tox. 4; H302 Skin Sens. 1; H317 Aquatic Chronic 2; H411	$\geq 1 - < 2,5$

For explanation of abbreviations see section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

- Risks
- Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
  - : Health injuries may be delayed.  
corrosive effects  
sensitising effects
  - May cause an allergic skin reaction.  
Causes serious eye damage.  
Corrosive to the respiratory tract.  
Causes severe burns.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

---

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

### 5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

---

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

---

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

---

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

### 7.3 Specific end use(s)

---

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
------------	---------	-------------------------------	----------------------	---------

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water  
Wear eye/face protection.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : No special measures required.

#### Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

---

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

- Physical state : liquid  
Appearance : paste  
Colour : dark grey  
Odour : amine-like

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

---

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 101 °C  
Method: closed cup

Auto-ignition temperature : ca. 436 °C

Decomposition temperature : No data available

pH : ca. 11  
Concentration: 500 g/l 50 %

### Viscosity

Viscosity, kinematic : > 20,5 mm<sup>2</sup>/s (40 °C)

### Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,07 hPa

Density : ca. 1,73 g/cm<sup>3</sup> (20 °C)

Relative vapour density : No data available

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

Particle characteristics : No data available

### 9.2 Other information

No data available

---

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

---

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified based on available information.

#### Components:

##### benzyl alcohol:

Acute oral toxicity : LD50 Oral (Rat): 1.620 mg/kg  
Acute toxicity estimate: 1.620 mg/kg  
Method: Calculation method

Acute inhalation toxicity : LC50 (Rat): > 4,178 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Acute toxicity estimate: 4,178 mg/l

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

Test atmosphere: dust/mist  
Method: Calculation method

### 3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : Acute toxicity estimate: 1.030 mg/kg  
Method: Acute toxicity estimate according to Regulation (EC) No. 1272/2008

LD50 Oral (Rat): 1.030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

LD50 (Rabbit): > 2.000 - 5.000 mg/kg

### Amines, polyethylenepoly-, triethylenetetramine fraction:

Acute oral toxicity : LD50 Oral (Rat): 1.716 mg/kg

Acute toxicity estimate: 1.716 mg/kg  
Method: Calculation method

Acute inhalation toxicity : Assessment: Corrosive to the respiratory tract.

Acute dermal toxicity : LD50 Dermal (Rabbit): 1.465 mg/kg

Acute toxicity estimate: 1.465 mg/kg  
Method: Calculation method

### (1-methylethyl)-1,1'-biphenyl:

Acute oral toxicity : LD50 Oral (Rat): 4.650 mg/kg  
Method: OECD Test Guideline 401

### 2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity : LD50 (Rat): > 1.999 mg/kg  
Remarks: Harmful if swallowed.  
Annex VI - Harmonised  
REGULATION (EC) No 1272/2008

### Adduct IA (epoxy amine adduct):

Acute oral toxicity : LD50 Oral (Rat, female): 300 - 2.000 mg/kg  
Method: OECD Test Guideline 423

### Skin corrosion/irritation

Causes severe burns.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

---

### Components:

#### **2,4,6-tris(dimethylaminomethyl)phenol:**

Species	:	Rabbit
Assessment	:	Corrosive
Method	:	OECD Test Guideline 404
Assessment	:	irritating
Remarks	:	Annex VI - Harmonised REGULATION (EC) No 1272/2008

#### **Serious eye damage/eye irritation**

Causes serious eye damage.

### Components:

#### **2,4,6-tris(dimethylaminomethyl)phenol:**

Species	:	Rabbit
Assessment	:	Causes serious eye damage.
Assessment	:	irritating
Remarks	:	Annex VI - Harmonised REGULATION (EC) No 1272/2008

#### **Respiratory or skin sensitisation**

##### **Skin sensitisation**

May cause an allergic skin reaction.

##### **Respiratory sensitisation**

Not classified based on available information.

##### **Germ cell mutagenicity**

Not classified based on available information.

##### **Carcinogenicity**

Not classified based on available information.

##### **Reproductive toxicity**

Not classified based on available information.

##### **STOT - single exposure**

Corrosive to the respiratory tract.

##### **STOT - repeated exposure**

Not classified based on available information.

##### **Aspiration toxicity**

Not classified based on available information.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

### 11.2 Information on other hazards

#### Endocrine disrupting properties

##### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

---

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

##### **benzyl alcohol:**

Toxicity to fish : LC50 (Fish): > 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 h

##### **3-aminomethyl-3,5,5-trimethylcyclohexylamine:**

Toxicity to algae/aquatic : ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100  
plants mg/l  
Exposure time: 72 h

NOEC (Desmodesmus subspicatus (green algae)): 1,5 mg/l  
Exposure time: 72 h

##### **(1-methylethyl)-1,1'-biphenyl:**

Toxicity to daphnia and other : LC50 (Daphnia magna (Water flea)): 0,167 mg/l  
aquatic invertebrates Exposure time: 48 h

##### **2,4,6-tris(dimethylaminomethyl)phenol:**

Toxicity to algae/aquatic : EC50 (Scenedesmus capricornutum (fresh water algae)): > 10  
plants - 100 mg/l  
Exposure time: 72 h

##### **Adduct IA (epoxy amine adduct):**

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (algae)): 3,13 mg/l  
plants Exposure time: 72 h

Toxicity to fish (Chronic tox- : LC50: 1,62 mg/l

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

icity) Exposure time: 96 h  
Species: Danio rerio (zebra fish)

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC50: 1,75 mg/l  
Exposure time: 48 h  
Species: Daphnia magna (Water flea)

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

---

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues.  
This material and its container must be disposed of in a safe way.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

- European Waste Catalogue : 08 01 11\* waste paint and varnish containing organic solvents or other dangerous substances
- Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

---

### SECTION 14: Transport information

#### 14.1 UN number or ID number

- ADR : UN 1759
- IMDG : UN 1759
- IATA : UN 1759

#### 14.2 UN proper shipping name

- ADR : CORROSIVE SOLID, N.O.S.  
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)
- IMDG : CORROSIVE SOLID, N.O.S.  
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)
- IATA : Corrosive solid, n.o.s.  
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)

#### 14.3 Transport hazard class(es)

- |      | Class | Subsidiary risks |
|------|-------|------------------|
| ADR  | : 8   |                  |
| IMDG | : 8   |                  |
| IATA | : 8   |                  |

#### 14.4 Packing group

- ADR
- Packing group : II
- Classification Code : C10

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

Hazard Identification Number : 80  
Labels : 8  
Tunnel restriction code : (E)

### IMDG

Packing group : II  
Labels : 8  
EmS Code : F-A, S-B  
Remarks : Alkalis

### IATA (Cargo)

Packing instruction (cargo aircraft) : 863  
Packing instruction (LQ) : Y844  
Packing group : II  
Labels : Corrosive

### IATA (Passenger)

Packing instruction (passenger aircraft) : 859  
Packing instruction (LQ) : Y844  
Packing group : II  
Labels : Corrosive

## 14.5 Environmental hazards

### ADR

Environmentally hazardous : yes

### IMDG

Marine pollutant : yes

### IATA (Passenger)

Environmentally hazardous : yes

### IATA (Cargo)

Environmentally hazardous : yes

## 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

## 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

---

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

Country GB 10000007153

15 / 18

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation : Not applicable

Control of Major Accident Hazards Regulations 2015 (COMAH) E2 ENVIRONMENTAL HAZARDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 11,6% w/w

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 11,6% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

---

## SECTION 16: Other information

### Full text of H-Statements

H302 : Harmful if swallowed.  
H304 : May be fatal if swallowed and enters airways.  
H312 : Harmful in contact with skin.  
H314 : Causes severe skin burns and eye damage.  
H317 : May cause an allergic skin reaction.  
H318 : Causes serious eye damage.  
H319 : Causes serious eye irritation.  
H332 : Harmful if inhaled.  
H400 : Very toxic to aquatic life.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023  
Revision Date: 12.12.2023

Version 6.2

Print Date 29.02.2024

H411 : Toxic to aquatic life with long lasting effects.  
H412 : Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox. : Acute toxicity  
Aquatic Acute : Short-term (acute) aquatic hazard  
Aquatic Chronic : Long-term (chronic) aquatic hazard  
Asp. Tox. : Aspiration hazard  
Eye Dam. : Serious eye damage  
Eye Irrit. : Eye irritation  
Skin Corr. : Skin corrosion  
Skin Sens. : Skin sensitisation  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)  
  
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)  
  
MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978  
  
OEL : Occupational Exposure Limit  
PBT : Persistent, bioaccumulative and toxic  
PNEC : Predicted no effect concentration  
REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency  
  
SVHC : Substances of Very High Concern  
vPvB : Very persistent and very bioaccumulative

### Further information

#### Classification of the mixture:

Skin Corr. 1B H314  
Eye Dam. 1 H318  
Skin Sens. 1 H317  
Aquatic Chronic 2 H411

#### Classification procedure:

Calculation method  
Calculation method  
Calculation method  
Calculation method

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikadur-Combiflex® CF adhesive normal Part B

Date of last issue: 06.01.2023

Version 6.2

Print Date 29.02.2024

Revision Date: 12.12.2023

---

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

GB / EN