SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikadur®-Combiflex® CF Adhesive Normal (A)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company : Sika Limited
Watchmead
Welwyn Garden City
Hertfordshire AL7 1BQ
United Kingdom

Telephone : +44 (0)1707 394444

1.4 Emergency telephone number

Emergency telephone number : +44 (0)1707 363899 (available during office hours)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Type of product : Mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Chronic aquatic toxicity, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements :

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Hazardous components which must be listed on the label:

- 500-033-5 reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700)
- 240-260-4 1,6-bis(2,3-epoxypropoxy)hexane
- 271-846-8 oxirane, mono[(C12-14-alkyloxy)methyl]derivs

Additional Labelling:

EUH205 Contains epoxy constituents. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700) 25068-38-6 500-033-5 01-2119456619-26-XXXX	Eye Irrit.2; H319 Skin Irrit.2; H315 Skin Sens.1; H317 Aquatic Chronic2; H411	>= 25 - < 40
1,6-bis(2,3-epoxypropoxy)hexane 16096-31-4 618-939-5 240-260-4 01-2119463471-41-XXXX	Skin Irrit.2; H315 Eye Irrit.2; H319 Skin Sens.1; H317 Aquatic Chronic3; H412	>= 2,5 - < 5
oxirane, mono[(C12-14-alkyloxy)methyl]derivs	Skin Irrit.2; H315	>= 2,5 - < 5

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006

Sikadur®-Combiflex® CF Adhesive Normal (A)

Revision Date 12.04.2017

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
Other data	:	No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s)	:	No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment

Eye protection	:	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water
Hand protection	:	Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (0,4 mm),
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.

Respiratory protection : No special measures required.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	paste
Colour	:	grey
Odour	:	characteristic
Odour Threshold	:	No data available
Flash point	:	> 101 °C
Autoignition temperature	:	Remarks: Not applicable
Decomposition temperature	:	No data available
Lower explosion limit (Vol-%)	:	No data available
Upper explosion limit (Vol-%)	:	No data available
Flammability	:	No data available
Explosive properties	:	No data available

Oxidizing properties	:	No data available
pH	:	ca. 6 at 500,00 g/l
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Vapour pressure	:	0,001 hPa
Density	:	ca.1,73 g/cm3 at 20 °C
Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20,5 mm2/s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

9.2 Other information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : Oxidizing agents

10.6 Hazardous decomposition products

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified based on available information.

Components:

reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700):

Acute oral toxicity	:	LD50 Oral (Rat): > 5.000 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 20.000 mg/kg

1,6-bis(2,3-epoxypropoxy)hexane:

Acute oral toxicity	:	LD50 Oral (Rat): 2.900 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rat): > 2.000 mg/kg

oxirane, mono[(C12-14-alkyloxy)methyl]derivs:

Acute oral toxicity	:	LD50 Oral (Rat): > 5.000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.

SECTION 12: Ecological information

12.1 Toxicity

Components:

reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight <= 700) :

Toxicity to fish	:	LC50: 2 mg/l, 96 h, Oncorhynchus mykiss (rainbow trout)
Toxicity to daphnia and other aquatic invertebrates	:	EC50: 1,8 mg/l, 48 h, Daphnia magna (Water flea)

(1-methylethyl)-1,1'-biphenyl :

Toxicity to daphnia and other aquatic invertebrates	:	LC50: 0,167 mg/l, 48 h, Daphnia magna (Water flea)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues.

This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

ADR

14.1 UN number	:	3077
14.2 Description of the goods	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (epoxy resin)
14.3 Class	:	9
14.4 Packing group	:	III
Classification Code	:	M7
Labels	:	9
Tunnel restriction code	:	(E)
14.5 Environmentally hazard-ous	:	yes

IATA

14.1 UN number	:	3077
14.2 Description of the goods	:	Environmentally hazardous substance, solid, n.o.s. (epoxy resin)
14.3 Class	:	9
14.4 Packing group	:	III
Labels	:	9
14.5 Environmentally hazard-ous	:	yes

IMDG

14.1 UN number	:	3077
14.2 Description of the goods	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (epoxy resin)
14.3 Class	:	9
14.4 Packing group	:	III
Labels	:	9

EmS Number 1 : F-A
EmS Number 2 : S-F
14.5 Marine pollutant : yes

14.6 Special precautions for user
No data available

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH Information: All substances contained in our Products are
- preregistered or registered by our upstream suppliers, and/or
- preregistered or registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

		Quantity 1	Quantity 2
E2	ENVIRONMENTAL HAZARDS	200 t	500 t

VOC-CH (VOCV) : 0,06 %
no VOC duties

VOC-EU (solvent) : 0,06 %

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or : Environmental Protection Act 1990 & Subsidiary Regulations
Health and Safety at Work Act 1974 & Subsidiary Regulations
Control of Substances Hazardous to Health Regulations

mixture:		(COSHH) May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.
Other regulations	:	Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

15.2 Chemical safety assessment

This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Full text of H-Statements

H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Acute	Acute aquatic toxicity
Aquatic Chronic	Chronic aquatic toxicity
Asp. Tox.	Aspiration hazard
Eye Irrit.	Eye irritation
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation
ADR	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation,

	Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !